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D5489-047
Job Sheet 187372



Part No: D5489-047

Job Qty: 6 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 1/10/19

Created By: Jesse White

Type: Stock

Description:

Note: DWG D5489 REV.B IPP REV:A 17.11.03 AS PER DWG REV.A DD VERF:JFS IPP REV:B 18.08.15 AS PER DWG REV.B DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	1/10/19	1/10/19	0.00	2.86	Waterjet - Flow		SC 15/12/19
110	QC	6 pcs	1/10/19	1/10/19	0.00	0.00	QC2 Waterjet-4		SC 15/12/19 DAS
120	QC	6 pcs	1/10/19	1/10/19	0.00	0.00	QC8-6		JAN 03 2019 63
130	Brake NC	6 pcs	1/10/19	1/10/19	0.00	3.17	Brake NC 1		8 DAS 9-89
140	QC	6 pcs	1/10/19	1/10/19	0.00	0.00	QC5		38
150	Autoweld 1	6 pcs	1/10/19	1/10/19	0.00	5.28	Automated welding		100 DAS
160	QC	6 pcs	1/10/19	1/10/19	0.00	0.00	QC10		38 DAS
170	QC	6 pcs	1/10/19	1/10/19	0.00	0.00	QC5		9-89 38
180	HandFinish	6 pcs	1/10/19	1/10/19	0.00	2.00	HandFinish4		AS 19/01/17 9-89
190	QC	6 pcs	1/10/19	1/10/19	0.00	0.00	QC3		38
200	Packaging	6 pcs	1/10/19	1/10/19	0.00	0.00	Packaging3-2	still	AS JAN 21 2019
210	QC21-SA	6 Ea	1/10/19	1/10/19	0.00	0.00	QC21		DAS

Part Op 100 - 1-Cut as per Dwg (D5489-7) Dwg Rev: B Prog Rev: B 2-Deburr if necessary
 Descriptions: 150 - ***SEE NOTE 9 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: _____
 180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG AND PER QSI005 A/R ROCKGUARD BATCH: 5144835
 200 - LOCATION : FP002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.9600 sf (.16 ea)	100-Waterjet - Flow - 1	5123205

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	1	118	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S139012



Part: D5489-047

Job No: 187372

Serial No/Batch: S139012

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/19/18